

MIG Welder

BLUE ARC MIG400P Multi Process



The **BLUE ARC** MIG 400 Pulse is equipped with powerful IGBT components, digital meters and multi process capabilities offers excellent welding characteristics and rugged, reliable performance.

This three-phase inverter offers synergic curves for common materials and wires.

The machine also has self-diagnostic protection systems that provides extreme reliability.



Key Features

- IGBT multi process inverter
- Synergic MIG/MAG pulse, double pulse and DC MMA
- DSP digital technology for optimum welding performance
- 4 roll wire feed unit
- Easy parameter settings for the operator
- Synergic curves for common materials & Wires
- Self diagnostic system
- Encoder feedback control of wire feed system
- Power & status LED's
- Integrated water cooling system
- Trolley takes full size gas bottle



Technical Data



AC 400V - 50/60 Hz



Range 15 - 40



70



300mm spool



Power Factor 85



Dimensions (L x W x H mm)
780 x 385 x 610



Fuse 60A



Range 10 - 400



Duty 400A@ 60%



m/min 1-18



Class: IP21S



55



Package Includes

Inverter power source, Trolley, 4 roll wire feed unit, Interconnecting cable, Water cooling system, Operating Instructions



Not Included (Available from your local suppliers)

MIG welding torch, Earth return lead, Gas hose & regulator, Mains plug, Shielding gas, Welding wire, Replacement torch consumables, PPE (Welding helmet, gloves, etc)